






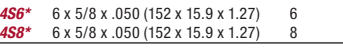






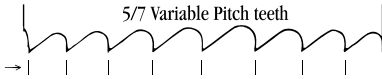
# Reciprocating Saw Blades



**Work. Perform. Outlast.**  
Limited Lifetime Warranty

Reciprocating Saw Blades with BiMetal stack up better! For wood with nails, metal pipe, angles, and a variety of specialty applications from drywall to drain pipe, BiMetal by Malco stacks up best against the rest. These shatter proof blades are formulated from a premium metal composition consisting of a High Speed Steel cutting edge micro welded to a flexible High Carbon Steel back. Wood Cutting BiMetal blades are available in a wide variety of profiles and tooth combinations to match cutting speed, plus control and maneuverability needed for the job. Wide 3/4 in. (19.1 mm) profiles on Metal Cutting BiMetal combine with superior manufacturing processes to outperform and outlast all other similar blades in head to head comparisons.

Catalog Number	Nominal L x W x Thickness in. (mm)	Teeth per inch (25.4 mm)	Tooth Set	Tooth Form	Cutting Edge	Description / Application
<b>WOOD CUTTING BiMetal By Malco™</b>						
 <b>4DL6</b>	6 x 5/8 x .050 (152 x 15.9 x 1.27)	6	Alternate	Standard	Milled	<b>DELUXE CONTOUR</b> 4DL6 used for rough-in, contours in wood with nails.
 <b>4KH6</b>	6 x 3/4 x .059 (152 x 19.1 x 1.50)	5/7	Alternate	Variable / Standard	Milled	<b>KEYHOLE PROFILE -- VARIABLE PITCH</b> Varied tooth sizes permit an overall coarser pitch for aggressive cutting in wood with nails.
 <b>8KH7</b>	9 x 3/4 x .049 (229 x 19.1 x 1.24)	5/7	Alternate	Variable / Standard	Milled	5/7 Variable Pitch teeth
 <b>12KH8</b>	12 x 3/4 x .049 (305 x 19.1 x 1.24)	5/7	Alternate	Variable / Standard	Milled	4KH6, 8KH7, 12KH8 used for rough-in, mild contours in wood with nails.
 <b>4KH8</b>	6 x 3/4 x .049 (152 x 19.1 x 1.24)	8	Alternate	Standard	Milled	<b>KEYHOLE PROFILE</b> 4KH8 produces less vibration, smoother, cleaner cuts in wood with nails, composition board.
 <b>4GT7</b>	6 x 5/8 x .031 (152 x 15.9 x 0.79)	6	Alternate	Standard	Milled	<b>STRAIGHT PROFILE</b> 4GT7 used for smooth cutting in hard and soft wood, composition board.
<b>WOOD CUTTING HCS (High Carbon Steel)</b>						
 <b>4S6*</b>	6 x 5/8 x .050 (152 x 15.9 x 1.27)	6	Alternate	Standard	Milled	<b>SUPREME CONTOUR - FLEAM SHARPENED</b> Teeth are fleam sharpened (alternate ground set) for fast feeding, clean shearing action. 4S6 is fastest cutting blade for rough-in, contours in nail free wood. 4S8 used for rough-in, contours in wood with nails. * Blades available in standard 5 packs except where noted.
 <b>4S8*</b>	6 x 5/8 x .050 (152 x 15.9 x 1.27)	8	Alternate	Standard	Milled	
 <b>4KH7</b>	6 x 3/4 x .049 (152 x 19.1 x 1.24)	6	Alternate	Standard	Ground	<b>KEYHOLE PROFILE - FLEAM SHARPENED</b> Teeth are fleam sharpened (alternate ground set) for fast feeding, clean shearing action. 4KH7 used for rough-in, mild contours in nail free wood.
 <b>12KH7</b>	12 x 3/4 x .049 (305 x 19.1 x 1.24)	6	Alternate	Standard	Ground	<b>KEYHOLE PROFILE</b> 12KH7 used for rough-in, mild contours in nail free wood.
 <b>8PWB</b>	8 x 3/4 x .050 (203 x 19.1 x 1.27)	Progr.	Alternate	Variable / Progressive	Ground	<b>PLUNGE CUT TIP - PROGRESSIVE PITCH</b> Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 8PWB is a High Carbon Steel, PROGRESSIVE PITCH blade used for making fast, clean cuts in wood and composite material.
<b>PLASTER BiMetal By Malco™</b>						
 <b>4P6</b>	6 x 3/4 x .049 (152 x 19.1 x 1.24)	6	Alternate	"V"	Milled	<b>STRAIGHT PROFILE - "V" TOOTH</b> 60° angle "V" tooth cuts on both forward and backward stroke. 4P6 used for continuous cutting in plaster, sheetrock, and metal lath.



**Selecting the right blade for the job is critically important. Factors that should be considered are:**












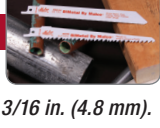

1. Type and hardness of material to be cut, which will determine the tooth form, thickness, and material composition of the blade to be used.
2. Size and variation in cross section of stock to be cut which dictates the pitch of the teeth (or teeth per inch) required, tooth set, and blade length.
3. Type of cut, whether straight, contour, or both will determine blade width.

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Catalog Number	Nominal L x W x Thickness in. (mm)	Teeth per inch (25.4 mm)	Tooth Set	Tooth Form	Cutting Edge	Description / Application
<b>METAL CUTTING BiMetal By Malco™</b>						
 <b>4TF14</b>	6 x 3/4 x .031 (152 x 19.1 x 0.79)	14	Raker	Standard	Milled	 <p><b>STRAIGHT PROFILE - HIGH SPEED CUTTING</b> 4TF14 used in metals, including stainless over 1/8 in. (3.2 mm)</p> <p>4TF18 used for 18 gauge (1.22 mm) to 1/8 in. (3.2 mm) metals.</p> <p>3MC24, 4MC24 used for metal sheet, pipe, profiles under 18 gauge (1.22 mm)</p>
 <b>4TF18</b>	6 x 3/4 x .031 (152 x 19.1 x 0.79)	18	Raker	Standard	Milled	
 <b>3MC24</b>	4 x 3/4 x .031 (102 x 19.1 x 0.79)	24	Wavy	Standard	Milled	
 <b>4MC24</b>	6 x 3/4 x .031 (152 x 19.1 x 0.79)	24	Wavy	Standard	Milled	
 <b>9MC10</b>	9 x 3/4 x .050 (229 x 19.1 x 1.27)	10/14	Raker	Variable / Standard	Milled	
 <b>6PMC</b>	6 x 3/4 x .037 (152 x 19.1 x 0.94)	—	Wavy	Milled	Vari / Stan / Progr.	<p><b>STRAIGHT PROFILE - VARIABLE PITCH</b> 9MC10 used for pipe diameters to 4 in. (102 mm) O.D. <i>Note: Do not use to cut waste slack.</i></p> <p><b>PLUNGE CUT TIP - PROGRESSIVE PITCH</b> Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 6PMC is a BiMetal, PROGRESSIVE PITCH blade used for making fast, clean cuts in thick or thin material including non-ferrous metals, galvanized sheet metal, copper and steel pipe, and steel and aluminum profiles. This shatterproof blade offers maximum on-the-job performance and long service life.</p>
<b>METAL CUTTING High Speed Steel</b>						
 <b>4MC14</b>	6 x 5/8 x .031 (152 x 15.9 x 0.79)	14	Raker	Standard	Milled	<p><b>STRAIGHT PROFILE - HIGH SPEED CUTTING</b> 4MC14 used for metals over 1/8 in. (3.2 mm).</p> <p>4MC18 used for 18 gauge (1.22 mm) to 1/8 in. (3.2 mm) metals.</p>
<b>4MC18</b>	6 x 5/8 x .031 (152 x 15.9 x 0.79)	18	Raker	Standard	Milled	
<b>METAL CUTTING HCS (High Carbon Steel)</b>						
 <b>8CG</b>	8 x 3/4 x .040 (203 x 19.1 x 1.02)	—	—	—	Carbide Grit	<p><b>STRAIGHT PROFILE - CARBIDE GRIP CUTTING EDGE</b> 8CG used for soil pipe, cast iron, ceramic tile, and brick. <i>*Note: Available as singles only.</i></p> 
<b>GENERAL PURPOSE BiMetal By Malco™</b>						
 <b>4GT10</b>	6 x 3/4 x .031 (152 x 19.1 x 0.79)	10	Alternate	Standard	Milled	 <p><b>STRAIGHT PROFILE</b> 4GT10 used for cuts in wood with nails or metals under 3/16 in. (4.8 mm).</p> <p><b>PLUNGE CUT TIP - PROGRESSIVE PITCH</b> Smaller teeth near blade shank and larger teeth at tip for faster cuts / longer life. 8PAP is a BiMetal, PROGRESSIVE PITCH blade used for making fast cuts in wood, wood with nails, non-ferrous metals (including aluminum and brass), plastic and fiberglass. This durable blade offers outstanding performance in thick or thin materials.</p>
 <b>8PAP</b>	8 x 3/4 x .051 (203 x 19.1 x 1.30)	Progressive	Wavy	Special Progressive	Milled	

**Selecting the right blade for the job is critically important. Factors that should be considered are:**

1. Type and hardness of material to be cut, which will determine the tooth form, thickness, and material composition of the blade to be used.
2. Size and variation in cross section of stock to be cut which dictates the pitch of the teeth (or teeth per inch) required, tooth set, and blade length.
3. Type of cut, whether straight, contour, or both will determine blade width.