Blower Shelf Modification for RGRA-04,06,07 from 1994 Through August 1999

Due to a design change of the collector box (spacers added to top and bottom of collector box), all RGRA furnaces from 1994 to in 1999 will have to undergo a blower shelf modification to accept a heat exchanger replacment.



- 1. Remove old heat exchanger
- 2. While looking at the blower shelf locate base angle
- 3. From the inside of the cabinet, at the edge of the base angle (A), measure 4 and 1/2" (Center) and mark, then measure the same way and from same point 12 and 3/8" (center), and mark, using tin snips cut out about aproximately 1/2" long by 5/16" deep notch (half moon shape)
- 4. Insert new heat exchanger making sure heat exchanger will pass freely into the furnace cabinet
- 5. If heat exchanger will not pass freely examine the notches and make sure they are deep enough to allow the heat exchanger to pass.
- 6. Reinsert screws and install components

